

The Book of
**CARVED WOOD
DECORATION**

Supplement
B

Mouldings
Ropes
Beads
Galleries
Overlays



SUPPLEMENT "B"
to the
BOOK OF CARVED WOOD DECORATION

Attention is directed to the Book of Carved Wood Decoration and Supplement "A" for the balance of the complete line of Klise Carved Wood Mouldings, Beads, Ropes, Turnings, Twist Work, Rosettes and Carvings.

Offered for your consideration in this catalog are over two hundred new patterns in carved wood mouldings. Our constant endeavor to develop new machines and improve the old ones is represented in the many new types of mouldings offered from time to time. It is our hope that the broad range of patterns illustrated will enable you to find details to meet your requirements.

SIZES—The sizes listed under each illustration have been selected as those most used. There are times when you will need something in a different size. Send us sketches of the requirement so we may quote on the items.

ILLUSTRATIONS—The illustrations are one-half size unless otherwise stated. It would be impossible to show many of the patterns in full size.

SAMPLES—We will be glad to submit samples of mouldings, frets, galleries, etc. Advise of pattern numbers that will be of interest.

PRICES—The large number of patterns, sizes and woods make the preparation of a printed price list so difficult a problem, that we are not attempting at this time to issue a printed list. We will be glad to quote prices promptly on any items of interest. In requesting prices, please be sure to give complete specifications, namely, pattern number, width, thickness, wood and quantity.

WHEN ORDERING—Give catalog number, size, wood desired, and quantity.

INDEX—On page 20 is a complete index to assist you in finding quickly the patterns you may desire.

SPECIAL ATTENTION is directed to:

Modern designs on pages 2, 3, 4, 5.

Fret or Overlay designs on pages 12, 13, 14.

Carved Gallery designs on pages 15, 16.

New low priced designs on pages 10, 11.

Shelf Edge designs on page 7—patterns D-1719, D-1690, D-1672, D-1758, D-1674, D-1687.

KLISE MANUFACTURING COMPANY, INC.
GRAND RAPIDS, MICHIGAN

Sales Offices in the principal woodworking centers



D-1765 $\frac{5}{8}$ " x $\frac{5}{16}$ "



D-1730 $\frac{3}{4}$ " x $\frac{3}{8}$ "



D-1769 $\frac{5}{8}$ " x $\frac{3}{8}$ "



D-1798 $\frac{5}{16}$ " x $\frac{3}{16}$ "— $\frac{3}{8}$ " x $\frac{3}{16}$ "



D-1767 $\frac{3}{4}$ " x $\frac{5}{16}$ "



D-1800 $\frac{7}{16}$ " x $\frac{3}{16}$ "— $\frac{5}{16}$ " x $\frac{3}{16}$ "— $\frac{3}{8}$ " x $\frac{3}{16}$ "



D-1766 $\frac{3}{4}$ " x $\frac{5}{16}$ "



D-1698 $\frac{5}{8}$ " x $\frac{1}{4}$ "



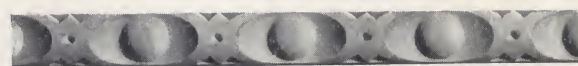
D-1768 $\frac{3}{4}$ " x $\frac{5}{16}$ "



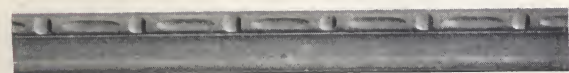
D-868 $\frac{7}{8}$ " x $\frac{7}{16}$ "



D-1776 $\frac{3}{4}$ " x $\frac{5}{16}$ "



D-1689 $\frac{9}{16}$ " x $\frac{1}{4}$ "— $\frac{7}{16}$ " x $\frac{1}{4}$ "— $\frac{3}{4}$ " x $\frac{5}{16}$ "



D-1790 $\frac{5}{8}$ " x $\frac{1}{4}$ "



D-1753 $\frac{7}{16}$ " x $\frac{1}{4}$ "



DK-2573 $\frac{3}{4}$ " x $\frac{5}{16}$ "



D-1794 $\frac{1}{4}$ " x $\frac{1}{8}$ "



D-259 $\frac{7}{8}$ " x $\frac{3}{8}$ "



D-1770 $\frac{3}{16}$ " x $\frac{3}{16}$ " Right and Left



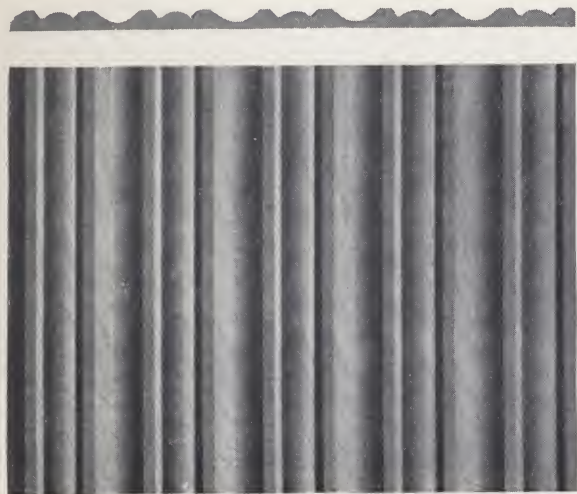
D-196 Size $\frac{9}{16}$ " x $\frac{1}{4}$ "



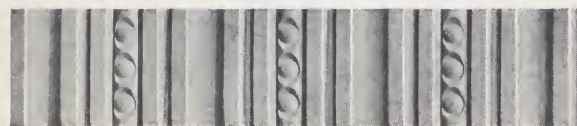
D-1709 $\frac{7}{8}$ " x $\frac{5}{16}$ "



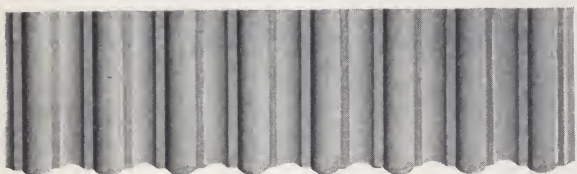
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



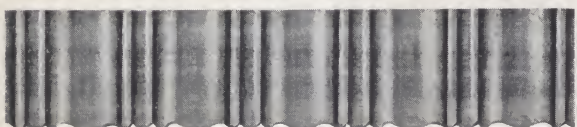
D-1796 $4\frac{1}{2}'' \times \frac{1}{4}''$ Made up to 12" wide



D-1771 $1\frac{1}{4}'' \times \frac{3}{16}''$



D-1688 $1\frac{3}{4}'' \times \frac{1}{4}''$ Made up to $2\frac{1}{2}''$ wide



D-247 $1\frac{1}{4}'' \times \frac{3}{16}''$ Made up to $2\frac{1}{2}''$ wide



D-1663 $2'' \times \frac{1}{4}''$ Made up to 4" wide



D-1720 $1\frac{1}{2}'' \times \frac{1}{4}''$ Made up to 4" wide



D-1691 $4'' \times \frac{1}{4}''$ Made up to 4" wide



D-1706 $1\frac{1}{8}'' \times \frac{3}{16}''$



D-1695 $3'' \times \frac{7}{16}''$



D-1739 $2\frac{1}{2}'' \times \frac{1}{4}''$ Made up to 4" wide



D-1732 $2\frac{1}{2}'' \times \frac{5}{16}''$ Made up to 3" wide

Illustrations are one-half size. In ordering give pattern number, size and kind of wood:



D-369 $2\frac{1}{2}'' \times \frac{1}{4}'' - \frac{5}{16}''$ to $\frac{1}{2}''$ beads. Made up to 12" wide.
D-368 Same detail, $\frac{9}{16}''$ to $1\frac{1}{2}''$ beads
D-370 Same detail, $\frac{3}{16}''$ to $\frac{1}{4}''$ beads



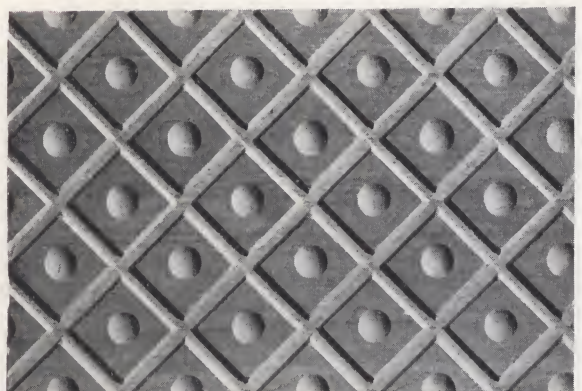
D-1700 $1\frac{1}{16}'' \times \frac{1}{4}'' - \frac{1}{2}'' \times \frac{3}{16}'' - 1'' \times \frac{1}{4}''$



D-1731 $1\frac{3}{8}'' \times \frac{5}{16}''$ Made up to 4" wide



D-1718 $1\frac{3}{16}'' \times \frac{3}{16}''$



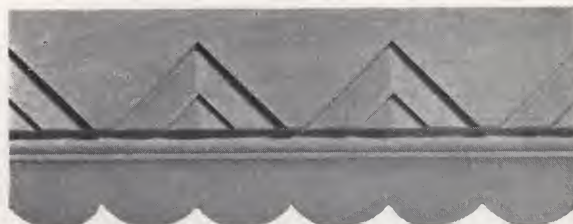
D-1744 $4'' \times \frac{1}{4}'' - 3\frac{1}{2}'' \times \frac{1}{4}'' - 4\frac{1}{2}'' \times \frac{1}{4}''$



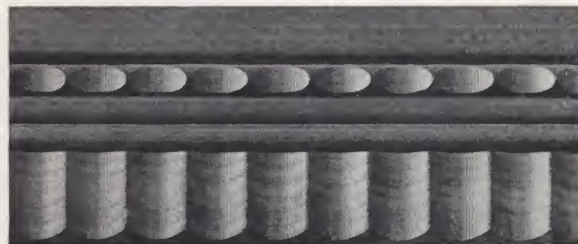
D-1727 $2\frac{1}{16}'' \times \frac{1}{2}''$



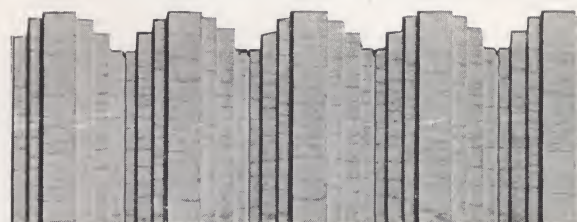
D-1701 $2\frac{3}{4}'' \times 1\frac{1}{16}''$



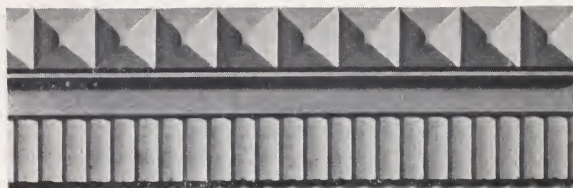
D-1676 $2\frac{1}{4}'' \times \frac{5}{8}''$



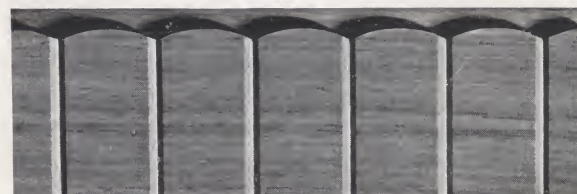
D-1642 $2\frac{1}{2}'' \times 1\frac{3}{16}''$



D-1650 $2\frac{1}{4}'' \times \frac{5}{8}''$ Made up to 4" wide



D-1043 $2'' \times \frac{7}{8}''$

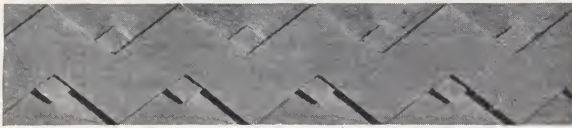


D-280 $2'' \times \frac{9}{16}''$

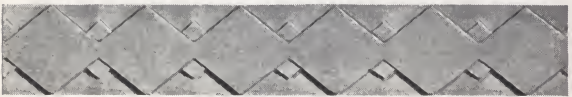
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



DK-2636 $\frac{3}{4}" \times \frac{3}{16}"$



DK-2638 $1\frac{5}{16}" \times \frac{7}{32}"$



DK-2639 $1\frac{5}{16}" \times \frac{3}{16}"$



D-1675 $\frac{3}{4}" \times \frac{7}{16}"$



D-1516 $1\frac{3}{8}" \times \frac{1}{4}" - \frac{7}{8}" \times \frac{1}{4}" - \frac{9}{16}" \times \frac{3}{16}"$



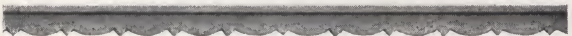
D-1615 $1" \times \frac{1}{4}"$



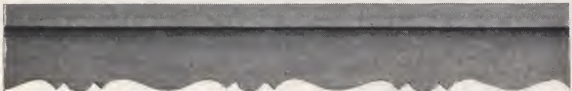
D-1761 $\frac{5}{8}" \times \frac{3}{16}" - \frac{7}{16}" \times \frac{3}{16}"$



D-1754 $\frac{5}{8}" \times \frac{1}{4}" - \frac{7}{16}" \times \frac{3}{16}"$



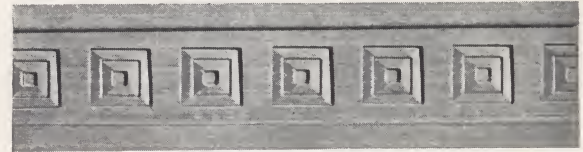
D-1774 $\frac{5}{16}" \times \frac{3}{16}"$



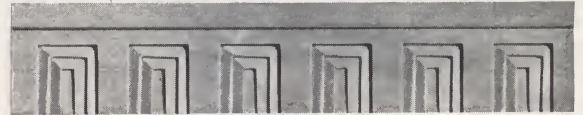
D-1310 $1\frac{5}{16}" \times \frac{5}{16}" - \frac{3}{4}" \times \frac{1}{4}"$



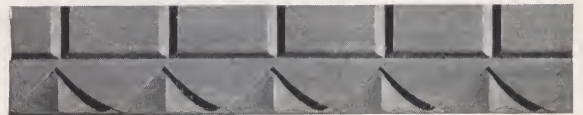
D-1750 $2" \times \frac{3}{16}" - 1\frac{1}{2}" \times \frac{1}{4}"$



DK-2571 $1\frac{9}{16}" \times \frac{5}{16}"$



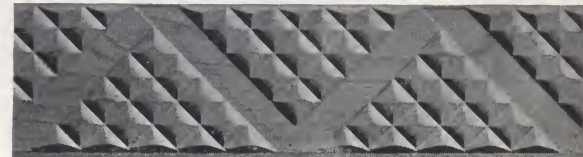
DK-2570 $1\frac{3}{16}" \times \frac{5}{16}"$



D-1641 $1\frac{1}{8}" \times \frac{3}{8}"$



D-1592 $\frac{7}{8}" \times \frac{3}{16}"$



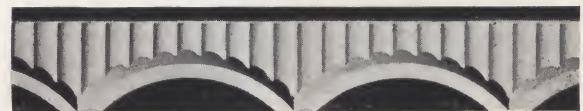
D-1721 $1\frac{5}{8}" \times \frac{1}{4}"$



D-1740 $2" \times \frac{1}{4}"$ —Maple on "Ebony"



D-1290 $1\frac{1}{2}" \times \frac{1}{4}"$ —"Ebony" on Maple



D-1654 $1\frac{1}{8}" \times \frac{1}{4}" - \frac{7}{8}" \times \frac{1}{4}"$ —Maple on "Ebony"

"Ebony" used in black and white patterns is ebonized maple. The "ebony" stock is colored throughout its thickness.

Also made in other cabinet wood combinations.

Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

PILASTER DESIGNS

Suggesting types of designs suitable for vertical or pilaster applications.
Numerous other patterns adapt themselves to this use.



D-1734 $2\frac{1}{4}" \times \frac{3}{8}"$



D-1639 $1\frac{5}{16}" \times \frac{3}{8}"$



D-1659 $1\frac{1}{2}" \times \frac{3}{8}"$



D-1726 $2\frac{1}{2}" \times \frac{3}{4}"$



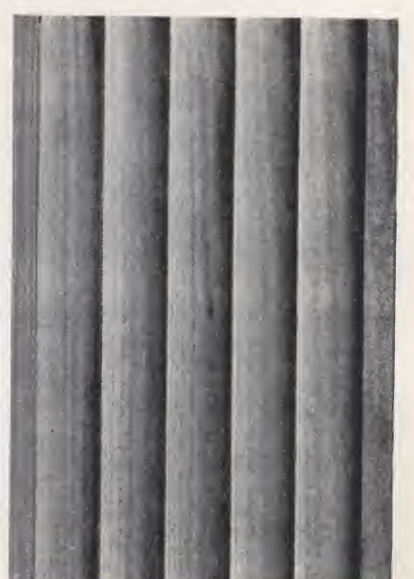
D-252 $2\frac{3}{4}" \times \frac{1}{2}"$



P-148 $4" \times \frac{3}{4}"$

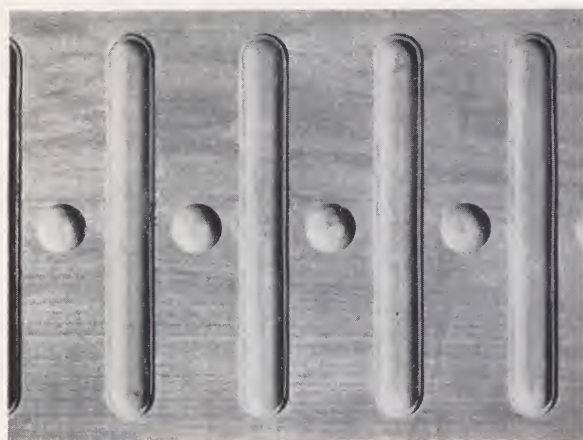


P-149 $4" \times \frac{3}{4}"$



P-150 $4" \times 1\frac{13}{16}"$

Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



D-1782 $4\frac{1}{2}'' \times \frac{1}{4}'' - 3\frac{1}{2}'' \times \frac{1}{4}'' - 4\frac{1}{4}'' \times \frac{1}{4}''$



D-1685 $3'' \times \frac{1}{4}''$



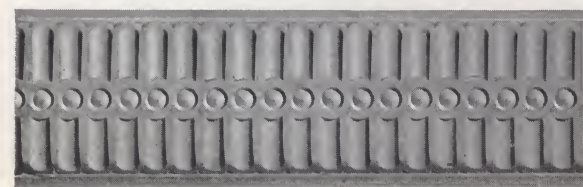
D-921 $1'' \times \frac{1}{4}''$



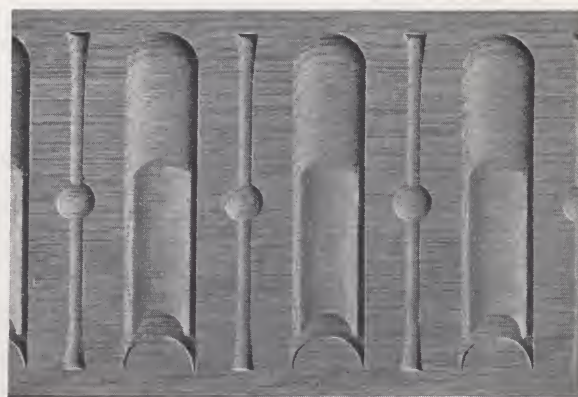
D-1707 $1\frac{5}{8}'' \times \frac{1}{4}'' - 2'' \times \frac{1}{4}''$



D-1749 $1\frac{1}{2}'' \times \frac{1}{4}'' - 2'' \times \frac{1}{4}'' - 3 \times \frac{1}{4}''$



D-1715 $1\frac{7}{8}'' \times \frac{1}{4}''$



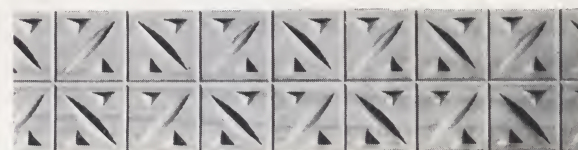
D-1708 $4'' \times \frac{1}{4}''$



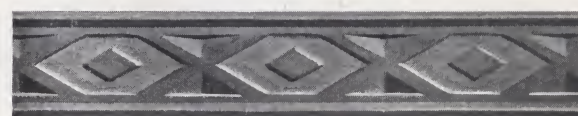
D-1692 $2'' \times \frac{1}{4}'' - 2\frac{1}{2}'' \times \frac{1}{4}''$ ($\frac{1}{4}''$ reduction)



D-1728 $2'' \times \frac{5}{16}''$



D-1801 $1\frac{1}{2}'' \times \frac{1}{4}''$



D-1780 $\frac{7}{8}'' \times \frac{7}{8}''$



D-1777 $\frac{7}{8}'' \times \frac{3}{16}''$



D-1786 $2\frac{3}{4}'' \times 1\frac{1}{16}''$ Right and Left

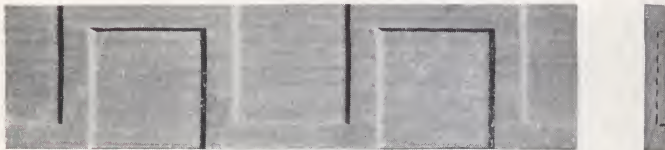
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



D-1807 1½" x ½"



D-1699 1¼" x ¼"



D-1743 1½" x ¼"



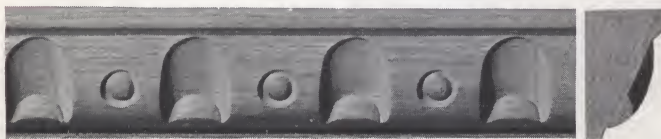
D-1630 ⅝" x ⅜"



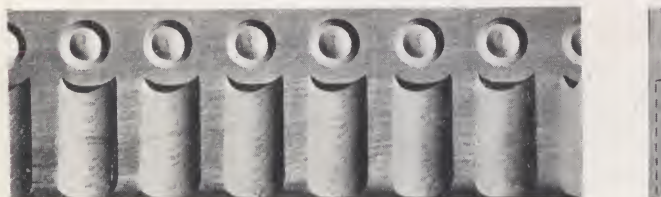
D-1735 1¾" x ⅞"



D-988 1⅛" x ¾"



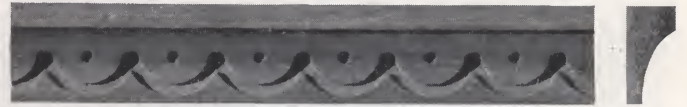
D-1635 1⅝" x 1⅜"



D-290 2" x ¼"—2½" x ¼"—3" x ¼"—3½" x ¼"



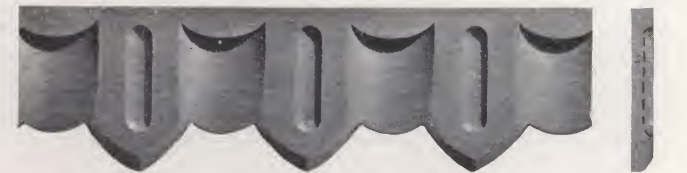
D-1657 1" x 1⅛"



D-326 1" x ½"



D-1638 2" x ¼"



D-1719 1¾" x ¼"



D-1690 1½" x ¼"



D-1672 1⅝" x ¼"



D-1738 1" x ¼"

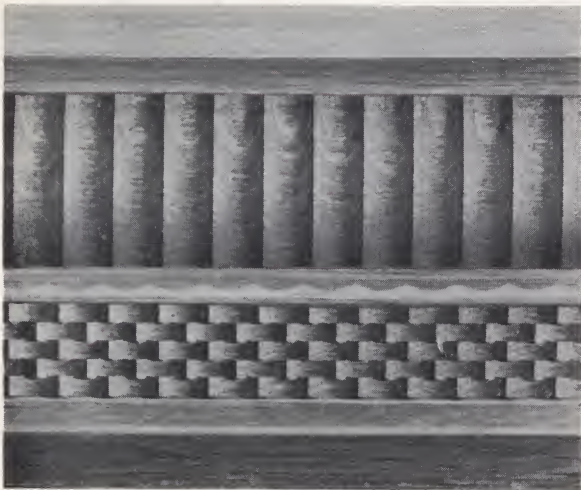


D-1674 1⅜" x ¼"



D-1687 1¼" x ⅜"

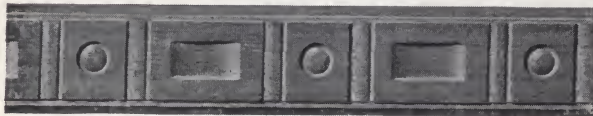
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



D-548 5" x 13/16"



D-1791 1 1/8" x 3/8"



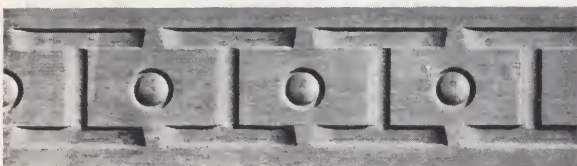
D-1633 1 1/16" x 1/4"



D-1634 1" x 1/4"—3/4" x 1/4"—7/8" x 1/4"—1 1/4" x 1/4"—1 3/4" x 1/4"



D-1789 3/4" x 5/16"



D-1636 1 11/16" x 3/16"—1 1/4" x 1/4"—1 1/2" x 1/4"



D-557 3/4" x 3/8"



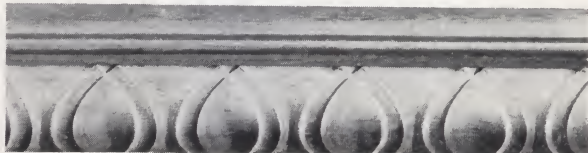
DK-2574 9/16" x 1/2"

DK-2624 3/8" x 5/16" (same design as DK-2574)



DK-2627 15/16" x 5/8"

DK-2626 1 1/16" x 1/2" (Same design as DK-2627)



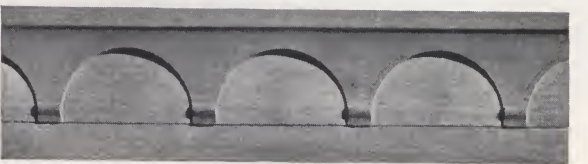
D-386 1 1/2" x 13/16"—1 3/4" x 1 1/8"



D-1693 3/4" x 1/2"



D-1711 1 1/4" x 5/8"



D-1809 1 5/8" x 1/2"



D-550 5/8" x 5/16"

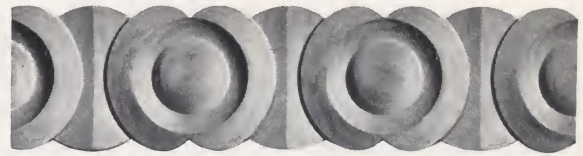


D-952 1 1/2" x 1/2"

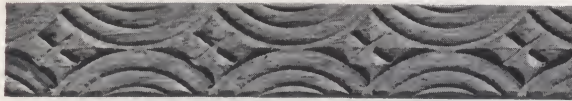
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



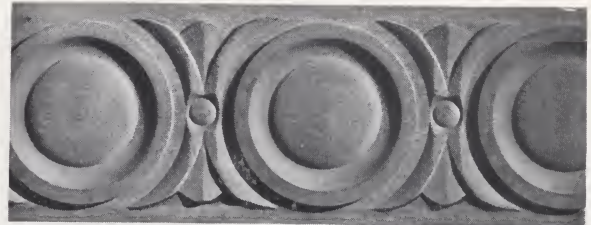
D-1847 $1\frac{1}{4}" \times \frac{3}{4}"$



D-1763 $1\frac{1}{2}" \times \frac{3}{8}" - 1\frac{1}{4}" \times \frac{5}{16}"$



D-1670 $1" \times \frac{5}{16}"$



D-1775 $2\frac{3}{8}" \times \frac{1}{4}"$



D-686 $1" \times \frac{3}{16}" - 1\frac{3}{4}" \times \frac{3}{16}"$



D-1713 $2" \times \frac{5}{16}" - 1\frac{1}{4}" \times \frac{5}{16}" - 2\frac{5}{8}" \times \frac{5}{16}"$



D-1664 $1\frac{5}{16}" \times \frac{1}{4}"$



D-1681 $\frac{5}{8}" \times \frac{3}{16}" - 1\frac{3}{16}" \times \frac{3}{16}"$



D-1788 $\frac{3}{4}" \times \frac{1}{4}"$



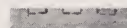
D-1787 $1\frac{7}{8}" \times \frac{1}{4}"$



D-494 $1\frac{1}{2}" \times \frac{7}{16}"$

PILASTER DESIGNS

Suggesting types of designs suitable for vertical or pilaster applications. Numerous other patterns adapt themselves to this use.



D-1792
 $1\frac{5}{16}" \times \frac{1}{4}"$



D-1736
 $\frac{3}{4}" \times \frac{1}{2}"$



D-1722
 $1\frac{5}{16}" \times \frac{1}{4}"$



D-1680
 $1\frac{3}{16}" \times \frac{3}{16}"$

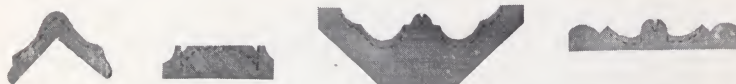
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

NEW LOW PRICED PATTERNS IN THE "DB" SERIES

All in flute or concave type of cut—spacing not guaranteed uniform.

PILASTER DESIGNS

Suggesting types of designs suitable for vertical or pilaster applications. Numerous other patterns adapt themselves to this use.



DB-6007
 $\frac{7}{8}$ " x $\frac{7}{8}$ "



DB-6022
 $1\frac{1}{4}$ " x $\frac{3}{8}$ "



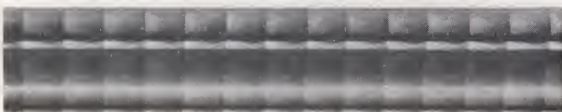
DB-6008
 $2\frac{1}{16}$ " x $\frac{13}{16}$ "



DB-6005
 $1\frac{3}{4}$ " x $\frac{5}{16}$ "



DB-6013
 $\frac{7}{8}$ " x $\frac{13}{16}$ "



DB-6009
 $1\frac{1}{8}$ " x $\frac{15}{16}$ "
DB-6028 $1\frac{1}{8}$ " x $\frac{3}{4}$ " same design without rabbet



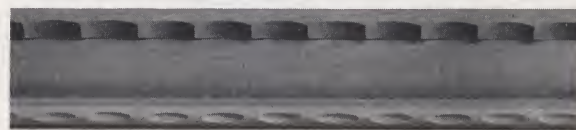
DB-6010
 $1\frac{3}{16}$ " x $\frac{9}{16}$ "



DB-6012
 $\frac{3}{4}$ " x $\frac{13}{16}$ "



DB-6002
 $\frac{9}{16}$ " x $\frac{1}{4}$ "



DB-6015 $1\frac{1}{4}$ " x $\frac{13}{16}$ "
DB-6029 $1\frac{1}{4}$ " x $\frac{9}{16}$ " same design without rabbet



DB-6018
 $1\frac{1}{4}$ " x $\frac{3}{8}$ "



DB-6019
1" x $\frac{5}{16}$ "



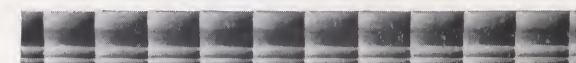
DB-6000
 $\frac{1}{4}$ " x $\frac{3}{16}$ "



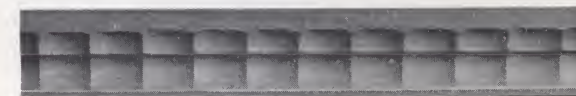
DB-6001
 $\frac{1}{4}$ " x $\frac{1}{4}$ "



DB-6011
 $1\frac{3}{16}$ " x $\frac{3}{4}$ "



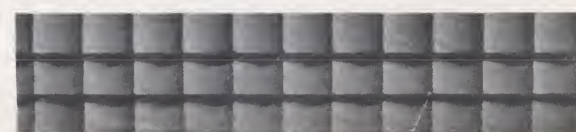
DB-6003 $\frac{9}{16}$ " x $\frac{1}{2}$ "
DB-6030 $\frac{9}{16}$ " x $\frac{1}{4}$ " same design without rabbet



DB-6006
 $1\frac{5}{16}$ " x $\frac{1}{2}$ "



DB-6004 $\frac{9}{16}$ " x $\frac{1}{2}$ "
DB-6031 $\frac{9}{16}$ " x $\frac{1}{4}$ " same design without rabbet



DB-6014 $1\frac{5}{16}$ " x $\frac{3}{4}$ "
DB-6032 $1\frac{5}{16}$ " x $\frac{1}{2}$ " same design without rabbet

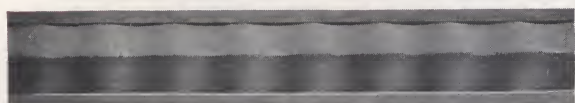
Patent pending on the machine employed in making mouldings illustrated on this page. Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



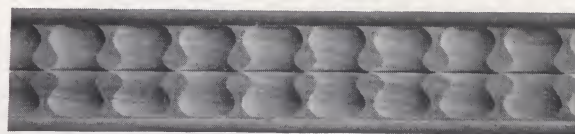
DB-6016 1" x $\frac{7}{16}$ "



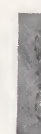
DB-6020 1" x $\frac{1}{4}$ "



DB-6017 1" x $\frac{7}{16}$ "



DB-6021 1 $\frac{1}{4}$ " x $\frac{1}{4}$ "



Patent pending on the machine employed in making mouldings illustrated above.

ROPE MOULDINGS



A-5 $\frac{3}{4}$ " Made $\frac{1}{4}$ " to 1 $\frac{3}{16}$ "



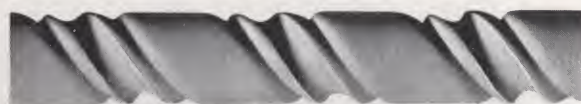
A-61 1" Made $\frac{1}{4}$ " to 1 $\frac{1}{4}$ "



A-63 $\frac{5}{8}$ " Made $\frac{5}{8}$ " only



A-64 $\frac{7}{16}$ " Made $\frac{7}{16}$ " and $\frac{1}{2}$ " only



A-65 1" Made $\frac{1}{2}$ " to 1" only



A-66 1" Made 1" only

BEAD MOULDINGS

Made $\frac{1}{4}$ " to 1 $\frac{1}{4}$ " diameter using same spacing of members.



G-34 $\frac{3}{8}$ "



G-70 $\frac{1}{4}$ "



G-69 $\frac{1}{2}$ "



G-71 $\frac{1}{4}$ "

PLAIN MOULDINGS



P-108 $\frac{1}{4}$ " x $\frac{1}{4}$ "— $\frac{1}{8}$ " x $\frac{1}{8}$ "— $\frac{5}{32}$ " x $\frac{1}{8}$ "— $\frac{3}{16}$ " x $\frac{1}{4}$ "— $\frac{5}{16}$ " x $\frac{1}{4}$ "



P-109 $\frac{1}{4}$ " x $\frac{1}{8}$ "— $\frac{1}{8}$ " x $\frac{1}{16}$ "— $\frac{3}{16}$ " x $\frac{1}{8}$ "— $\frac{7}{32}$ " x $\frac{1}{8}$ "
 $\frac{1}{4}$ " x $\frac{1}{8}$ "— $\frac{5}{16}$ " x $\frac{3}{16}$ "



P-129 $\frac{1}{2}$ " x $\frac{1}{4}$ "



P-130 $\frac{5}{16}$ " x $\frac{3}{32}$ "



P-158 $\frac{1}{4}$ " x $\frac{5}{32}$ "



P-159 $\frac{9}{32}$ " x $\frac{3}{16}$ "



P-160 $\frac{1}{2}$ " x $\frac{1}{4}$ "



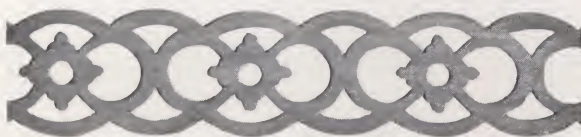
P-163 $\frac{1}{8}$ " x $\frac{3}{16}$ "— $\frac{3}{32}$ " x $\frac{3}{16}$ "

Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

FRET MOULDINGS



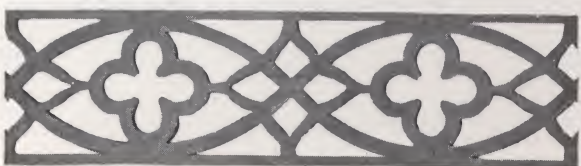
CF-4031 $1\frac{1}{16}" \times \frac{3}{32}"$



PF-4032 $1\frac{1}{4}" \times \frac{3}{64}"$



CF-4034 $1\frac{7}{8}" \times \frac{3}{64}"$



PF-4035 $1\frac{7}{16}" \times \frac{3}{64}"$



CF-4036 $1\frac{3}{8}" \times \frac{1}{16}"$



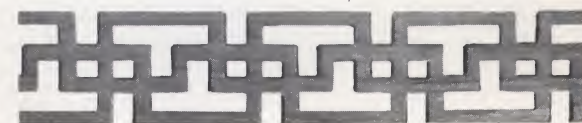
PF-4037 $\frac{5}{8}" \times \frac{3}{64}"$



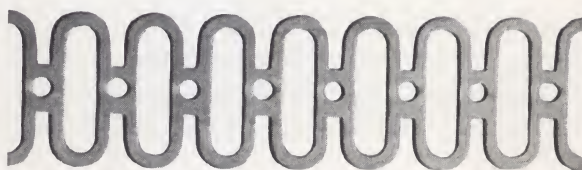
PF-4038 $1\frac{1}{2}" \times \frac{3}{64}"$



PF-4039 $1\frac{7}{8}" \times \frac{3}{64}"$



PF-4040 $1\frac{1}{16}" \times \frac{3}{64}"$



PF-4041 $1\frac{7}{16}" \times \frac{3}{64}"$



CF-4042 $1\frac{1}{2}" \times \frac{3}{64}"$



CF-4044 $1\frac{5}{16}" \times \frac{3}{64}"$

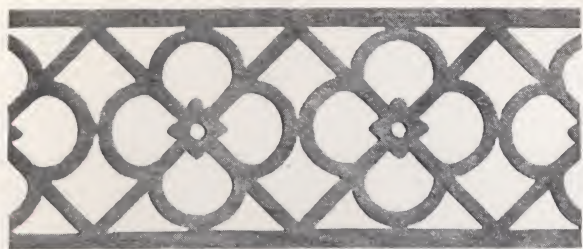


PF-4045 $1\frac{3}{8}" \times \frac{3}{64}"$

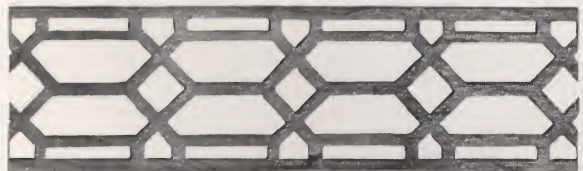


PF-4046 $1\frac{1}{4}" \times \frac{3}{64}"$

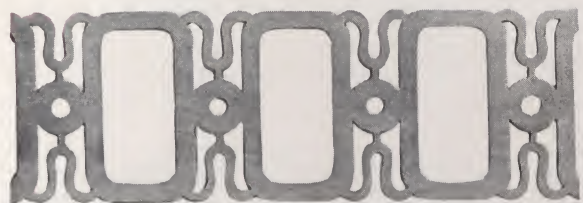
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



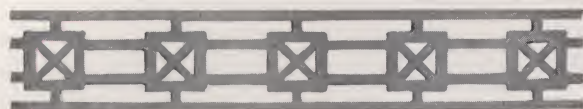
PF-4047 $2\frac{5}{16}" \times \frac{3}{64}"$



PF-4049 $1\frac{1}{2}" \times \frac{3}{64}"$



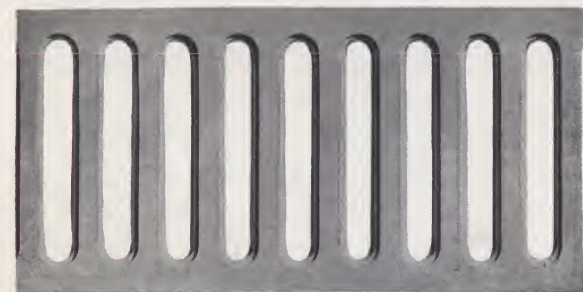
PF-4051 $2" \times \frac{3}{64}"$



PF-4052 $1\frac{1}{8}" \times \frac{3}{64}"$



PF-4053 $\frac{5}{8}" \times \frac{3}{64}"$



CF-4054 $3" \times \frac{3}{32}" - 1\frac{1}{2}" \times \frac{3}{32}" - 2" \times \frac{3}{32}"$



PF-4055 $\frac{1}{2}" \times \frac{3}{64}"$



PF-4056 $1\frac{1}{4}" \times \frac{3}{64}"$



PF-4057 $1\frac{1}{4}" \times \frac{3}{64}"$



PF-4058 $1\frac{1}{4}" \times \frac{3}{64}"$



PF-4059 $\frac{1}{2}" \times \frac{3}{64}"$



PF-4060 $1\frac{5}{16}" \times \frac{3}{64}"$



PF-4061 $1\frac{3}{8}" \times \frac{3}{64}"$



PF-4062 $\frac{7}{8}" \times \frac{3}{64}"$



PF-4063 $1\frac{5}{16}" \times \frac{3}{64}"$

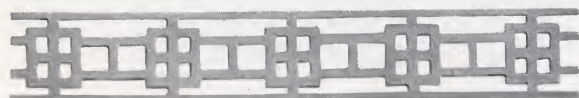
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



PF-4064 1 1/4" x 3/64"



PF-4065 1 1/4" x 3/64"



PF-4066 1" x 3/64"



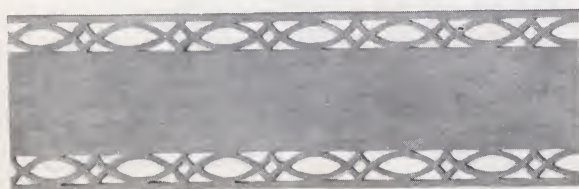
PF-4067 3/4" x 3/64"



PF-4068 3/4" x 3/64"



PF-4069 1" x 3/64"



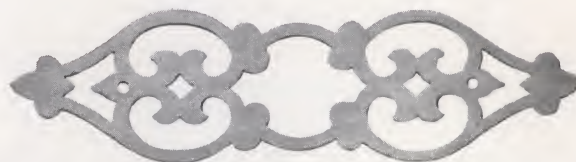
PF-4070 2 1/2" x 3/64"

Illustrating fret cuts made double with plain space between. Maximum overall width 6". May be had only in following patterns:

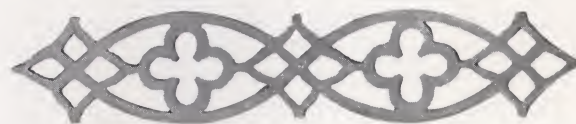
PF-4035	PF-4039	PF-4049
4037	4045	4052
4038	4046	4055
	4047	



FO-4500 3 1/2" x 2 3/8" x 3/64"



PO-4502 9 1/4" x 2 7/16" x 3/64"



PO-4501 6 3/4" x 1 5/16" x 3/64"

Made from PF-4035



PO-4503 8 1/4" x 1 1/2" x 3/64"

Made from PF-4049

PO-4501 and PO-4503 illustrate the forming of ornaments from fret moulding patterns. Hundreds of pilaster drop ornaments, center panel ornaments, corner pieces, etc., may be developed from the regular fret patterns.

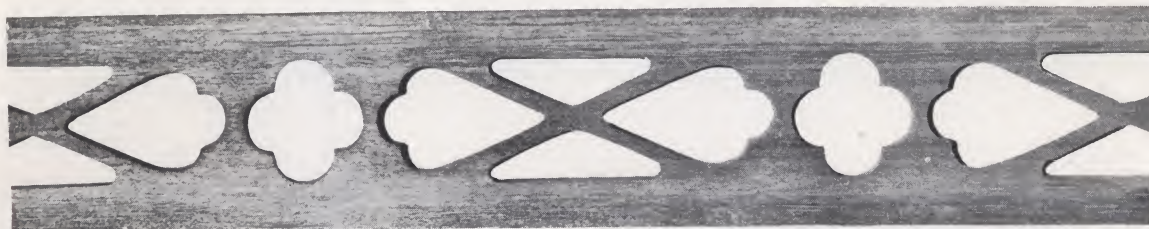
Glue Back Fret Mouldings

All "CF" and "FO" ornaments are made in solid wood only and without glue backing.

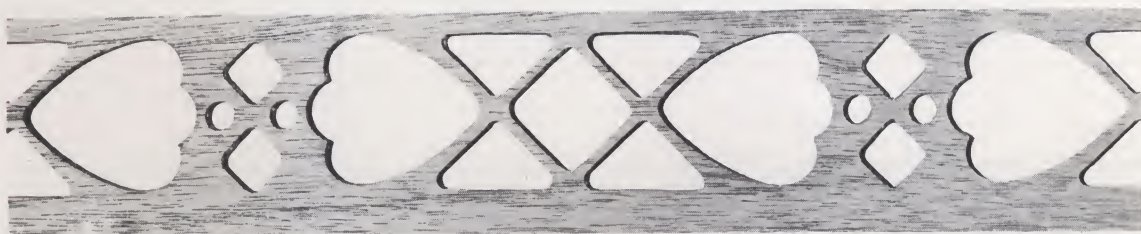
All "PF" frets and "PO" ornaments are made in three-ply stock only—3/64" thick—birch or mahogany. Supplied with or without glue backing.

The furnishing of the fret mouldings and ornaments with glue backing is a new KLISE development designed to make the application of material easier and more economical. A special glue is spread on the stock before carving, eliminating running over on the faces and edges. In application it is simply necessary to moisten the glue with hot water, allow a moment for the glue to soften and apply under weights or clamps.

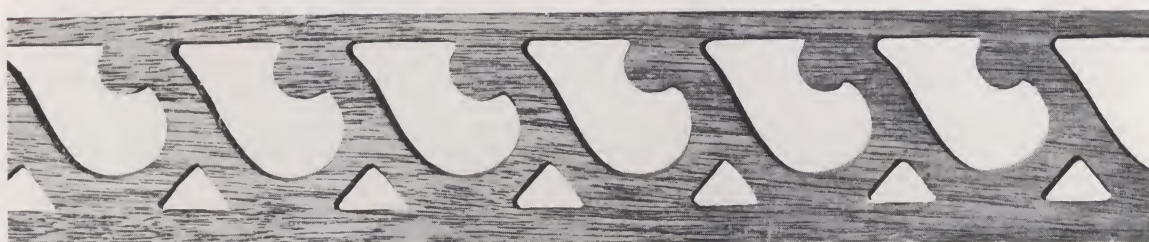
CARVED GALLERIES



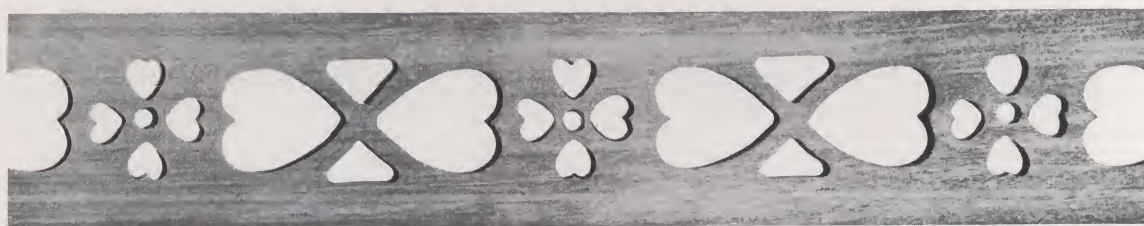
CG-4700 2" x $\frac{5}{32}$ "



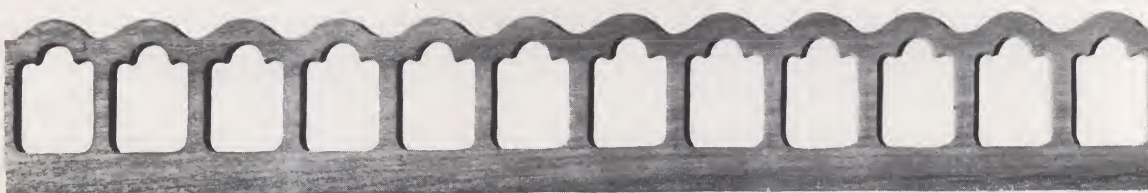
CG-4701 2" x $\frac{5}{32}$ "



CG-4702 2" x $\frac{5}{32}$ "

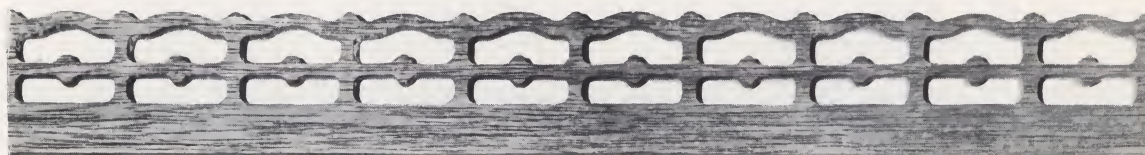


CG-4703 2" x $\frac{5}{32}$ "



CG-4704 $1\frac{3}{8}$ " x $\frac{5}{32}$ "

Illustrations are approximately one-half size. In ordering give pattern number, size and kind of wood.



CG-4705 $1\frac{3}{8}" \times \frac{5}{32}"$



CG-4706 $1\frac{3}{4}" \times \frac{5}{32}"$



CG-4707 $1\frac{3}{8}" \times \frac{5}{32}"$



CG-4708 $\frac{7}{8}" \times \frac{5}{32}"$



CG-4709 $2\frac{1}{4}" \times \frac{5}{32}"$

KLISE CARVED WOOD GALLERIES are made of five-ply $\frac{5}{32}"$ stock laid up with waterproof glue. Available in mahogany and gum regularly and in special veneers if desired. Regular lengths are 70" and maximum. Dimension lengths supplied with pattern stopped off to meet your special application.

Made in two types—first with face veneers horizontal for straight runs and, second, with face veneers vertical for curved applications.

Special patterns made to your designs. Submit your designs for quotation.

Illustrations are approximately one-half size. In ordering give pattern number, size and kind of wood.

As new patterns are produced
special sheets will be sent, glue
tipped, for inserting on this page

As new patterns are produced
special sheets will be sent, glue
tipped, for inserting on this page

As new patterns are produced
special sheets will be sent, glue
tipped, for inserting on this page

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KLISE SERVICE

Devoted to the production of carved wood ornamentation
in all of its applications.

Mouldings

Carved.
Plain.

Twist Work

Solid.
Open.

Beads

Carved.
Plain.

Rosettes

Plain.
Turned.
Carved.

Ropes

Turnings

Hand.
Automatic.

Carvings

Hand.
Spindle.
Multiple Machined.

Turnings and carvings are made to customer's design only. While there are thousands of standard patterns in mouldings, beads, ropes, rosettes and twist work in the regular Klise line, we are interested in and have machines capable of producing the special designs of your own to fit some certain job.

We solicit your inquiries on any problem on carved wood decoration, regardless of application, detail, size or quantity of the pieces.

KLISE MANUFACTURING COMPANY, INC.

GRAND RAPIDS, MICHIGAN

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